

# Work Order ID 83653 -

April-23-12 10:08:50 AM

\*83653\*

Page 1

Item ID: D350-616-011

Revision ID:

Item Name: Emergency Litter

Start Date: 23/04/2012 Start Qty: 1.00

Required Date: 07/05/2012 Req'd Qty: 1.00

Reference:

Accept

\*N9000040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: *MLJ*

QC:

Date: 12/04/23 Tooling:

Date: SPC (Y/N):

Date:

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept  
Qty Reject  
Qty Reject  
Number Insp.  
Stamp

Draw Nbr

Revision Nbr

d350-616

E

100

\*100\*

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-011  
CHG004

0.00

0.00

110

\*110\*

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

*Split*  
*4X 3X*  
*\*1\**  
*\*1\**

*4X*

*SP*  
*12-7-23*

*(74)*



Work Order ID 83653

April-23-12 10:08:50 AM

\*83653\*

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Item ID: D350-616-011

Revision ID:

Item Name: Emergency Litter

Start Date: 23/04/2012 Start Qty: 1.00

Required Date: 07/05/2012 Req'd Qty: 1.00

\*1\*

\*1\*

Cust Item ID:

Customer:

Run Start \*NR1\*

Stop \*NR2\*

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Sequence ID/  
Work Center ID

130

\*130\*

Packaging

Packaging

Operation  
Description

Set Up/  
Run Hours

0.00

0.00

Memo

Identify and pack for shipping as per PPP D350-616-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

140

\*140\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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90

12/8/12

MC512000101

MC512100101





# Picklist Print

April-23-12 10:08:54 AM

Page 1

Work Order ID: 83653

\*83653\*

Parent Item: D350-616-011

\*D350-616-011\*

Parent Item Name: Emergency Litter

Start Date: 23/04/2012

Required Date: 07/05/2012

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP E03.04.04ReformatKJ/RF

IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:cc

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2370

Manufactured No

Each 4.0000

\*D2370\*

Litter Assembly

### Location

### Loc Qty

### Loc Code

ST291

2

82418

2

ST331

2

78620

2

Handwritten notes for D2370:  
 \*\* x B85932  
 1 x B85933  
 1 x 85934  
 1 x 85935

D2493

Manufactured No

Each 4.0000

\*D2493\*

Patient Stop Assembly

### Location

### Loc Qty

### Loc Code

ST224

4

78617

4

Handwritten notes for D2493:  
 \*\* x B83810 SP.

D350-616-013

Manufactured No

Each 0.0000

\*D350-616-013\*

Deck Plate and Tie Down

Handwritten notes for D350-616-013:  
 \*\* x 2x 85136  
 1 x 87162





REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED  
08/11/21

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 08.11.07  
CERT. NO.: SH96-10

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DF APPR.		AS350/355 LITTER KIT INSTALLATION	NTS

W/O  
Appl  
Item  
Revi  
Item  
Start  
Requ  
Refe  
Appl  
Sequ  
Worl  
130  
\*1  
Packa  
Packa  
140  
\*1  
QC  
Qualit

